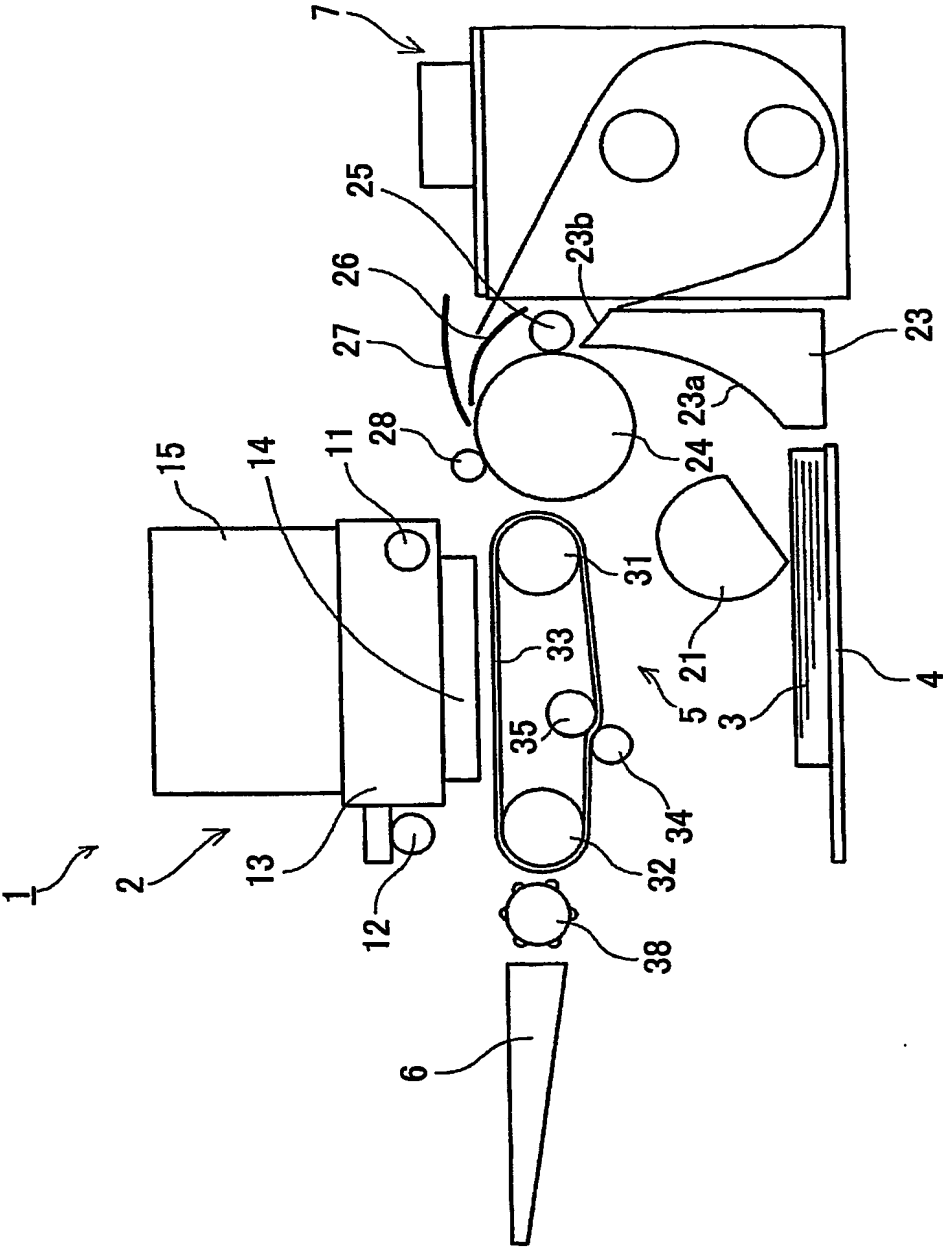


FIG.1



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FIG.2A

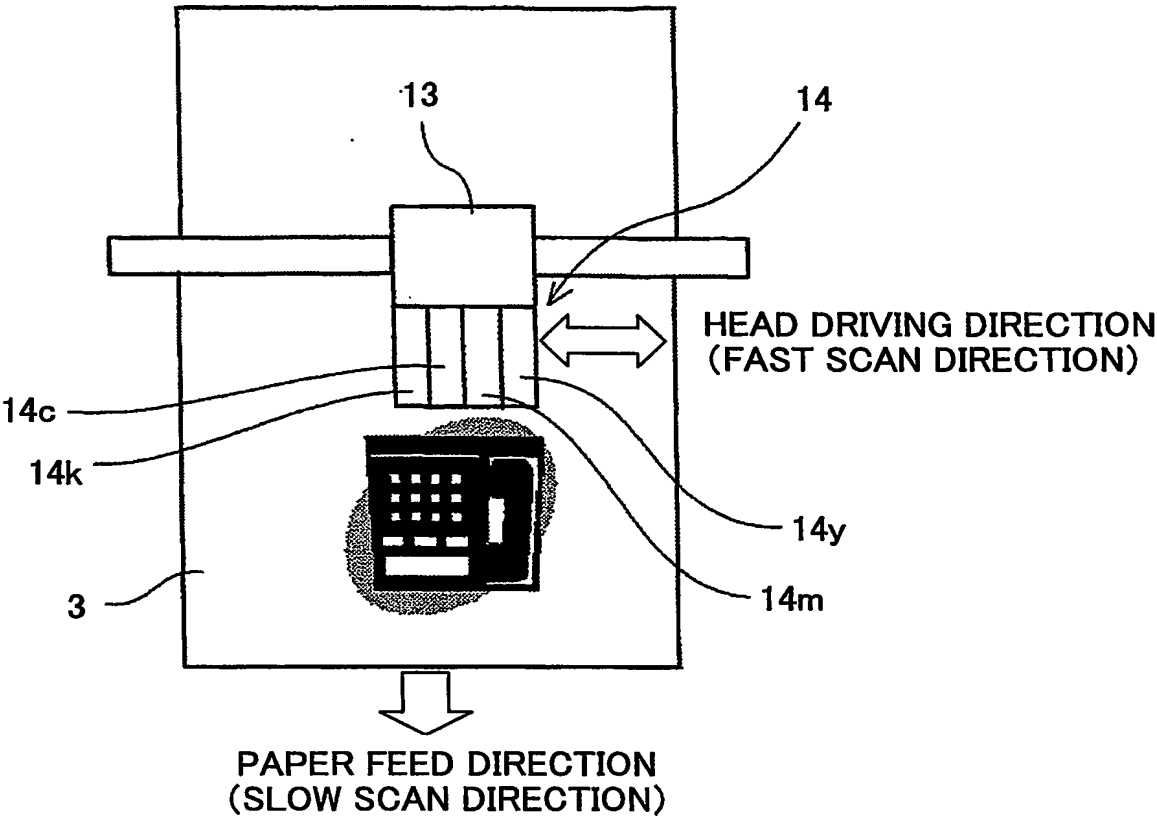


FIG.2B

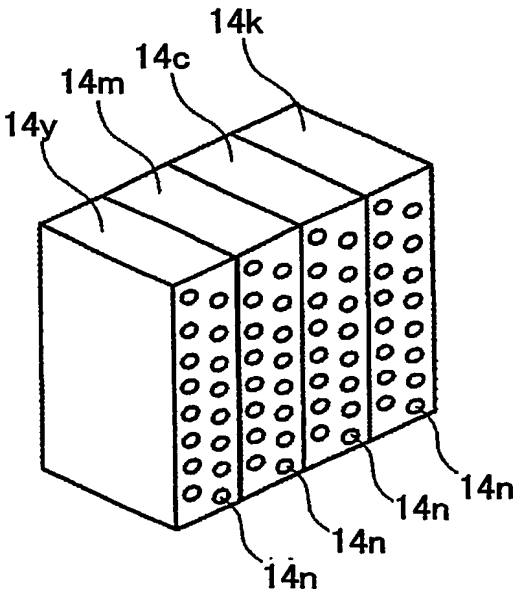


FIG.3

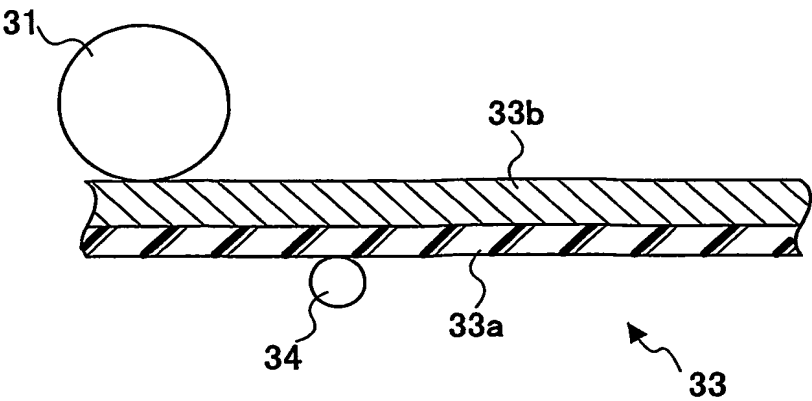


FIG.4A

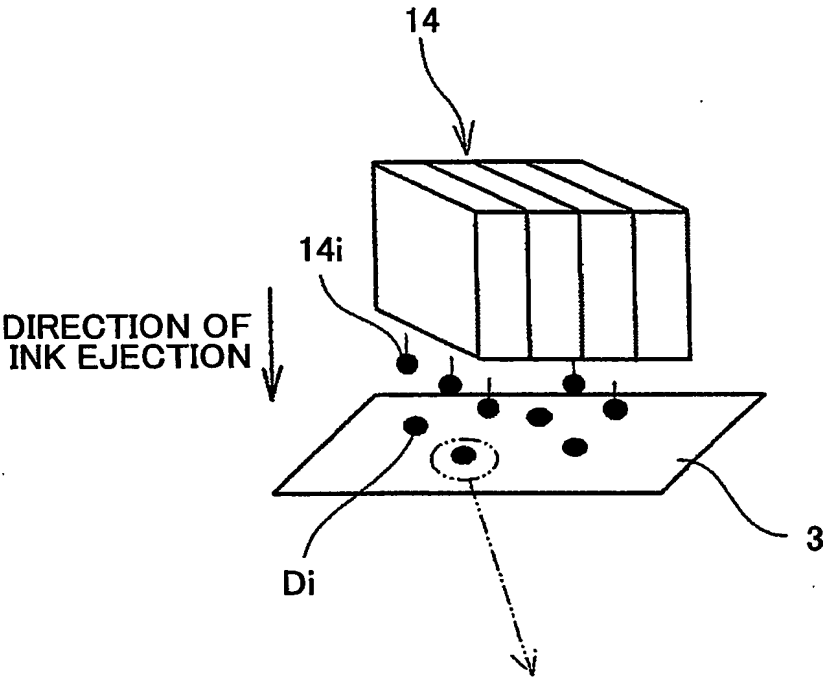


FIG.4B

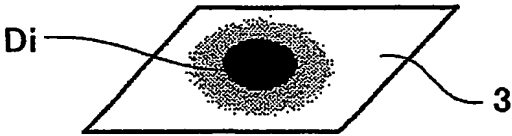
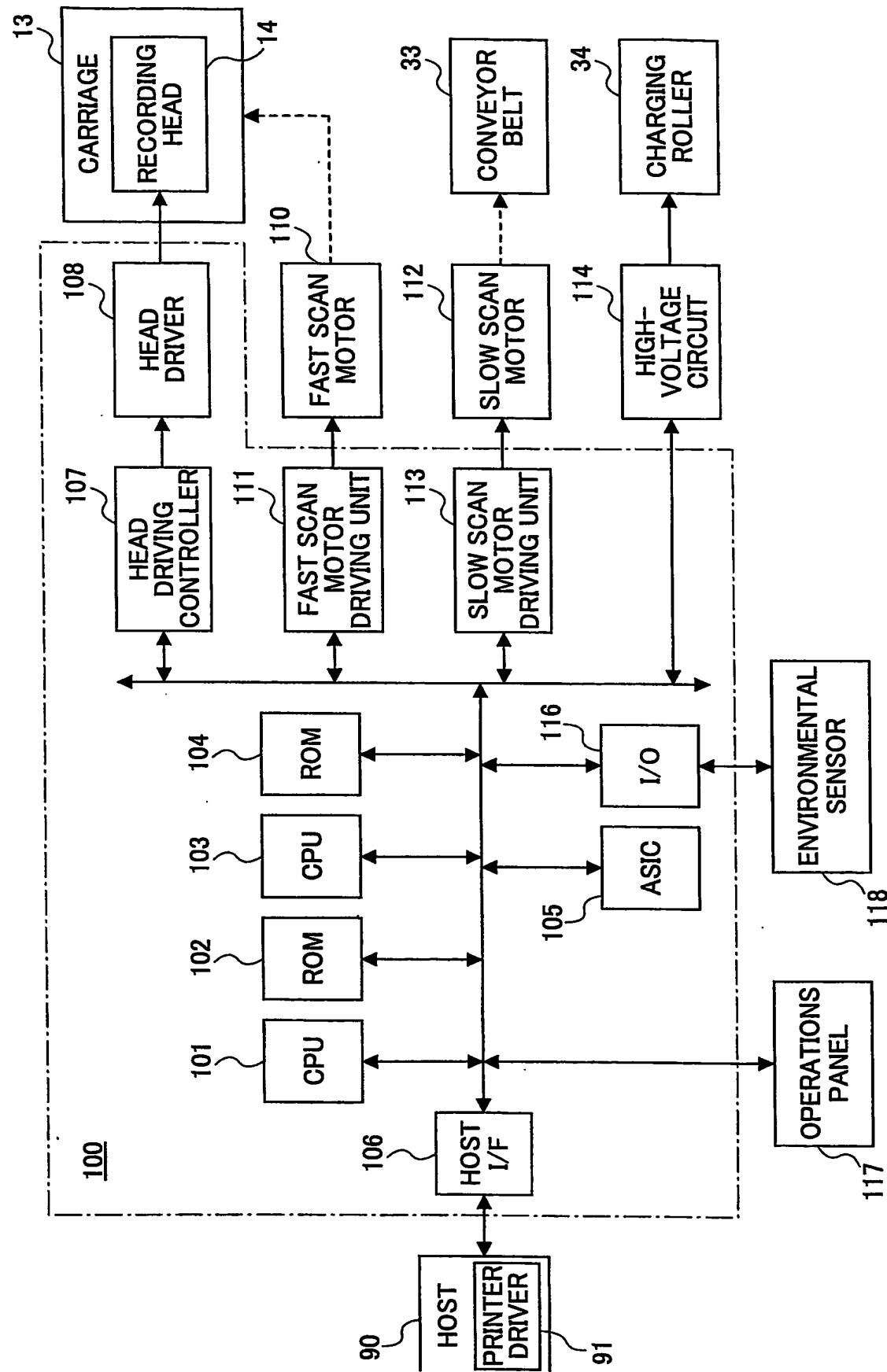
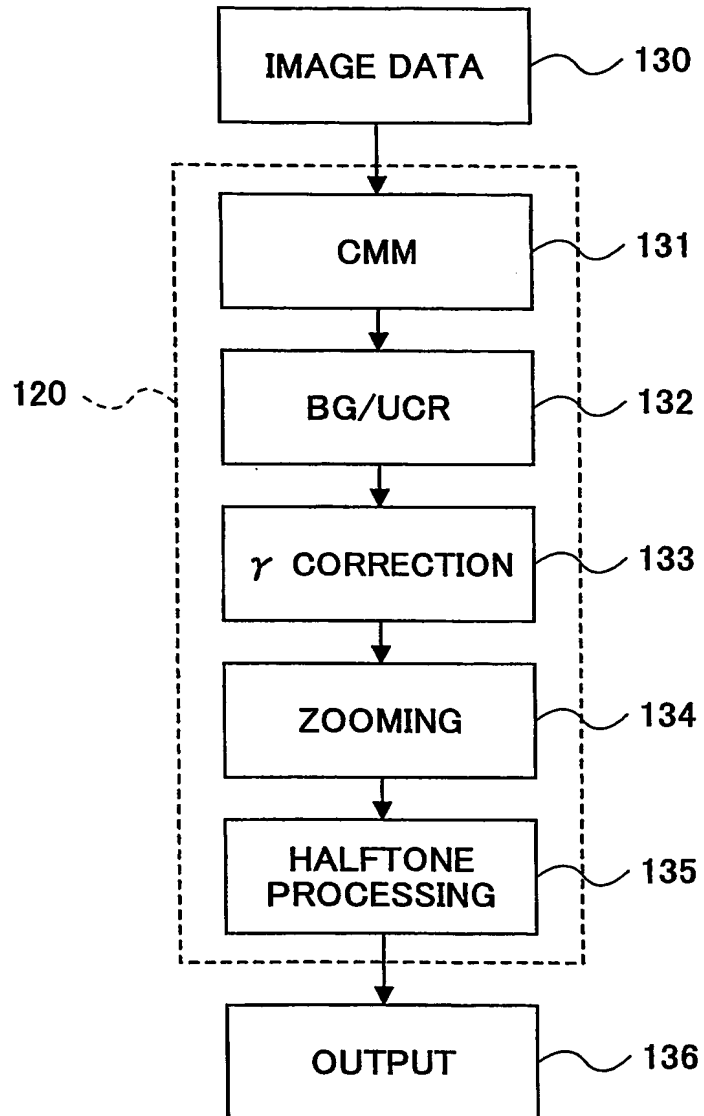


FIG.5



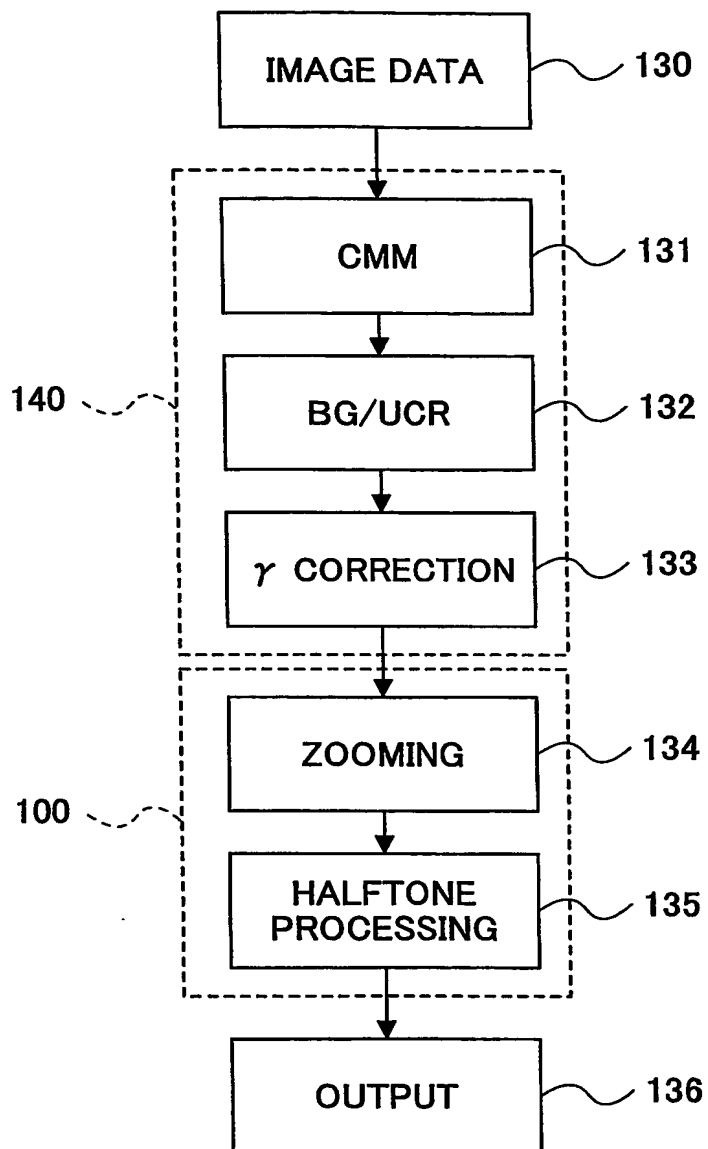
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FIG.6



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FIG.7



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FIG.8

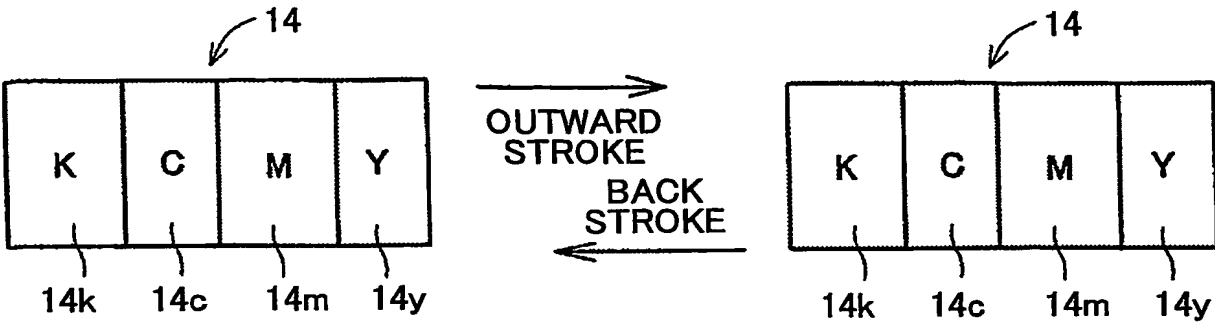


FIG.9A

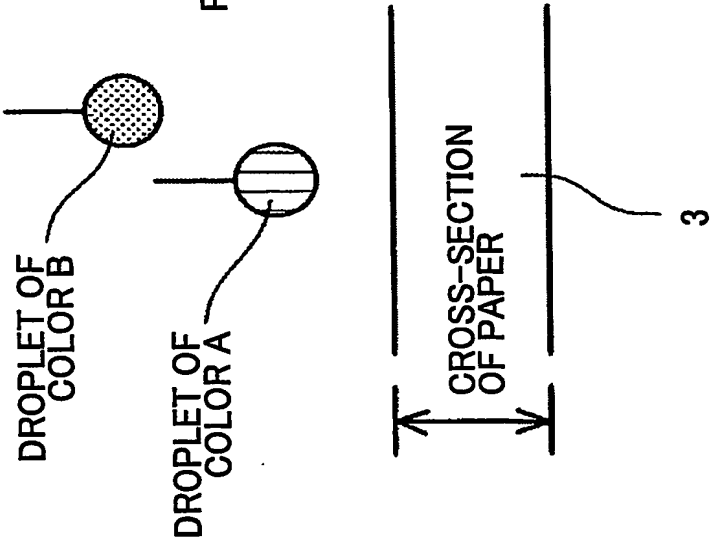


FIG.9B

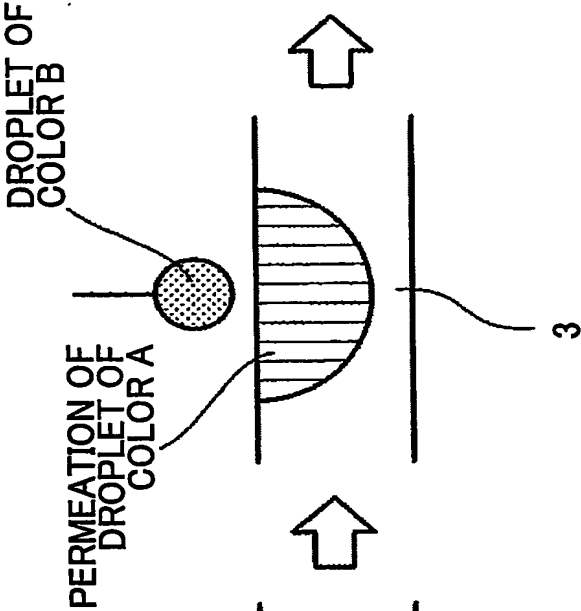


FIG.9C

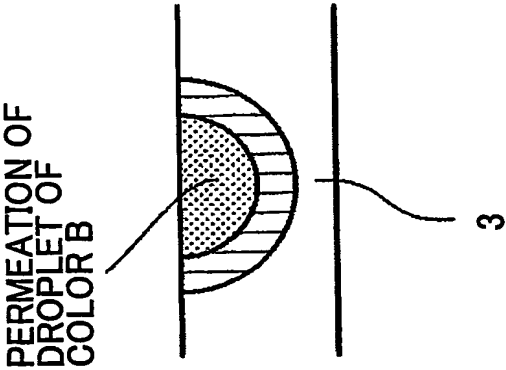
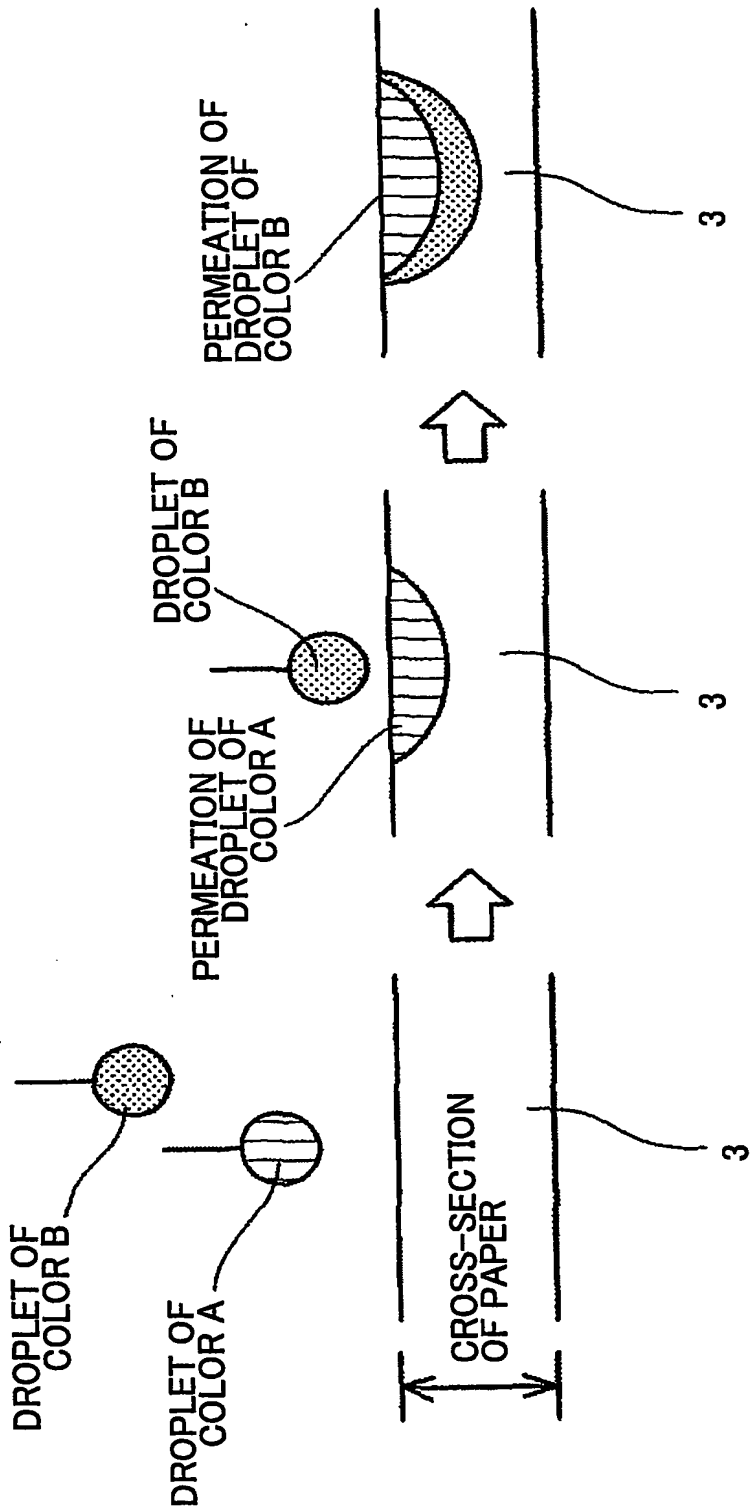




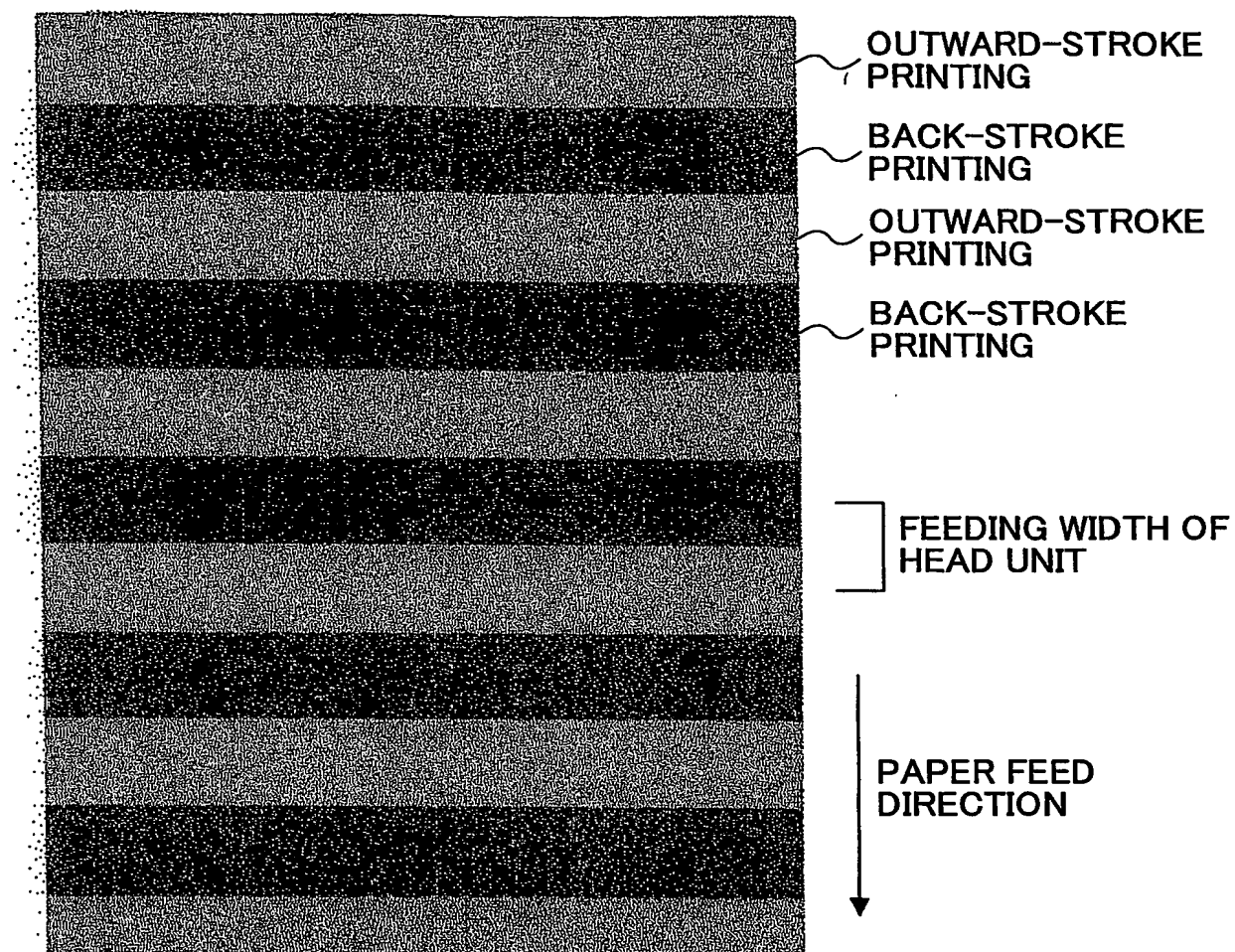
FIG.10C

FIG.10B

FIG.10A



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FIG.11



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FIG.12

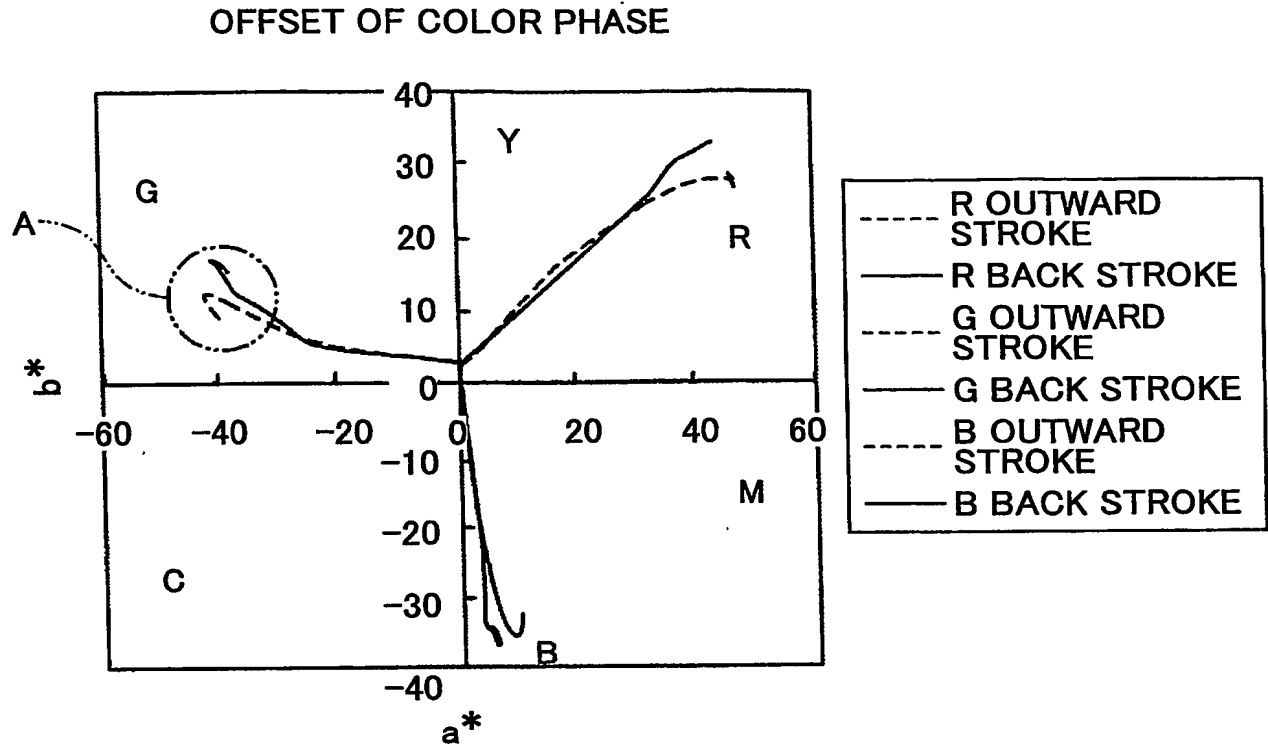
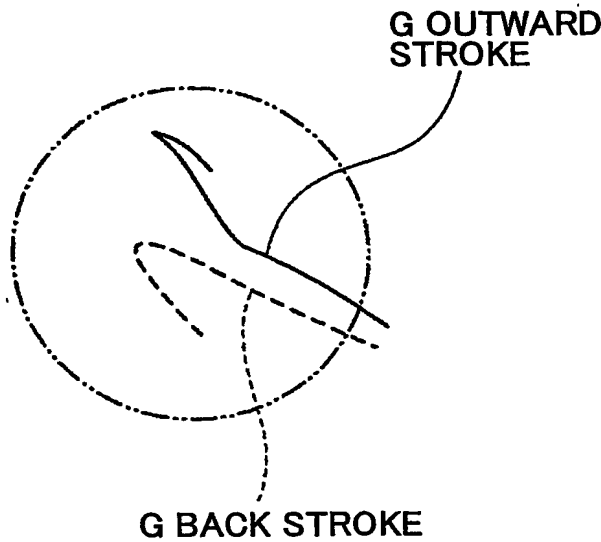


FIG.13



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FIG.14

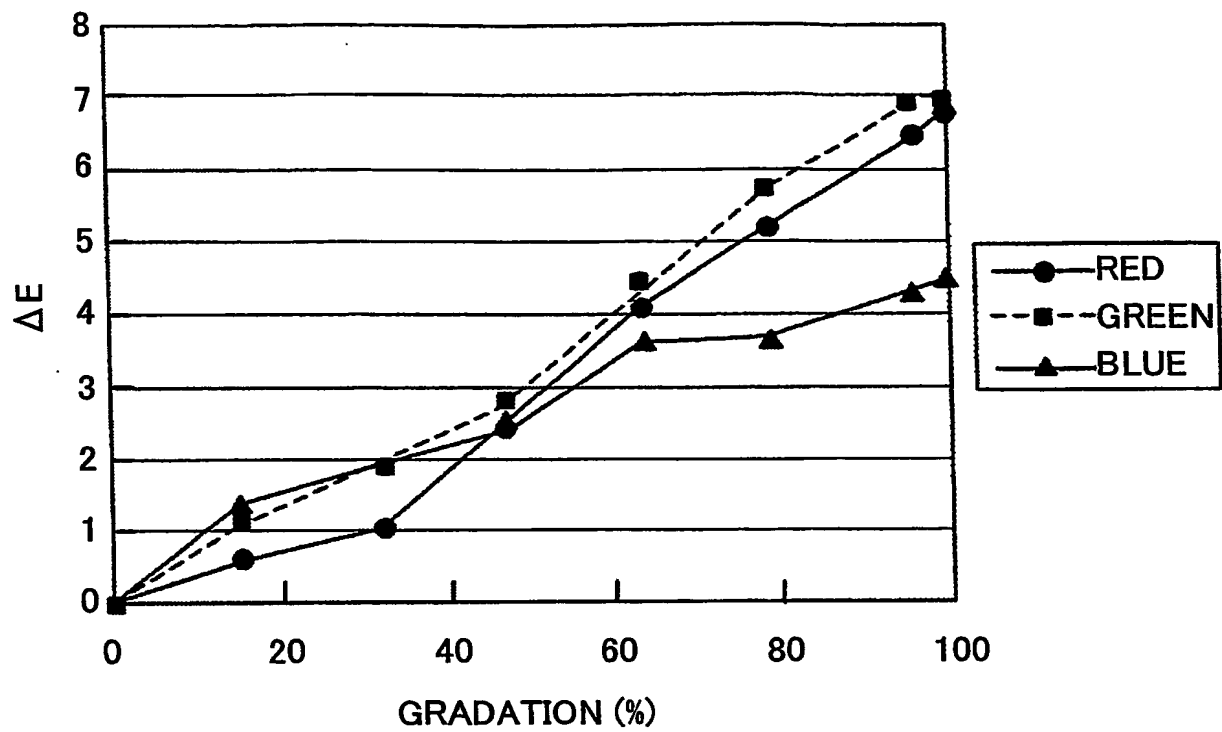
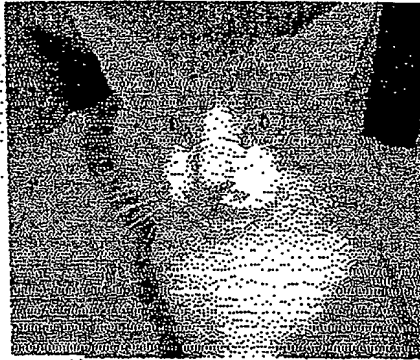


FIG.15A



100%

HALFTONING  
PROCESS

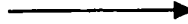


FIG.15B

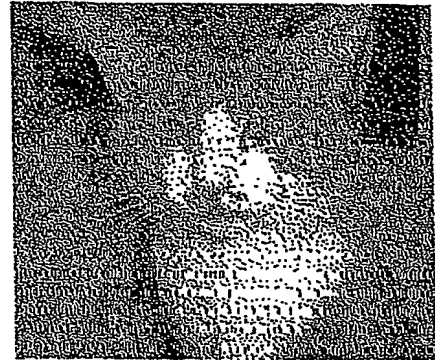
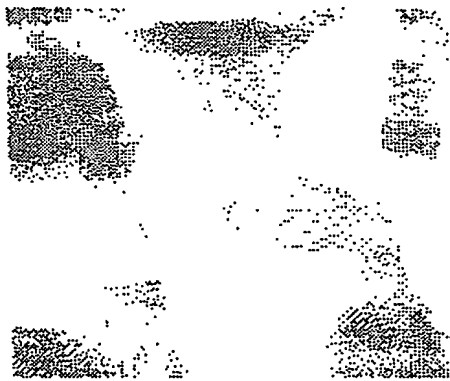


FIG.16A



20%

HALFTONING  
PROCESS



FIG.16B

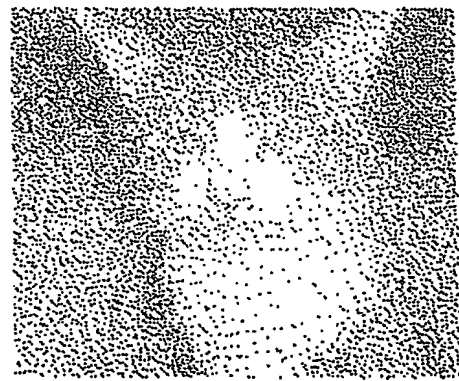
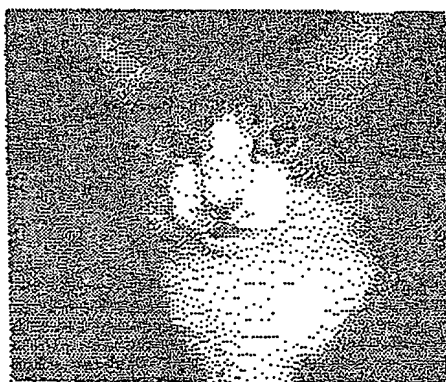


FIG.17A

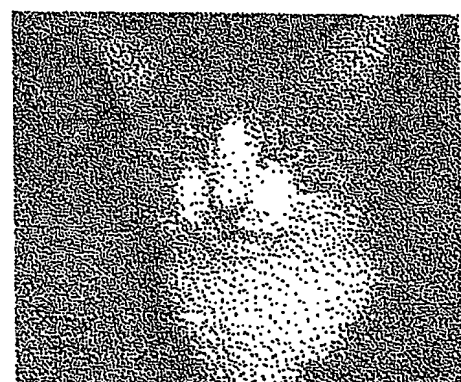


60%

HALFTONING  
PROCESS



FIG.17B



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FIG.18

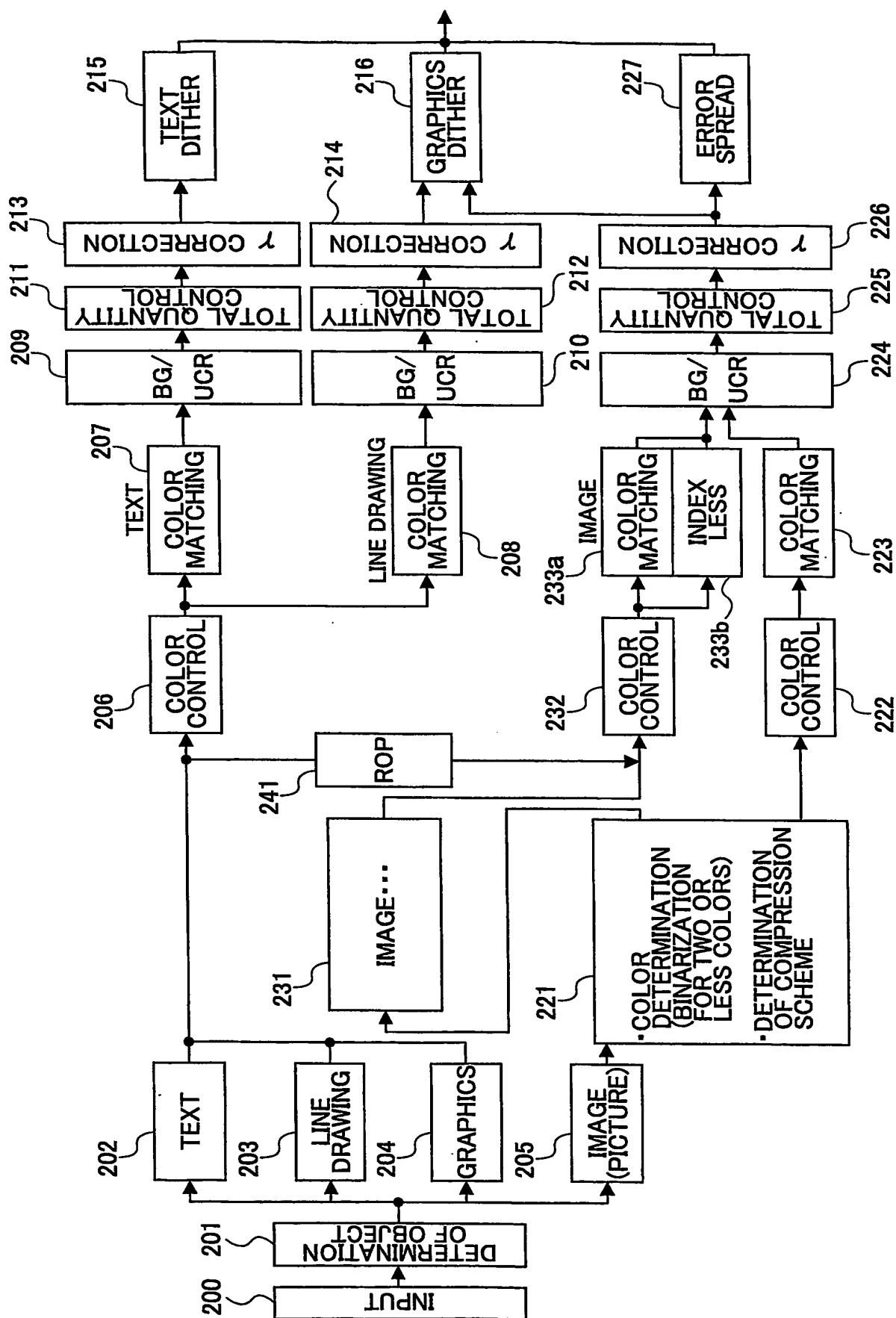


FIG.19

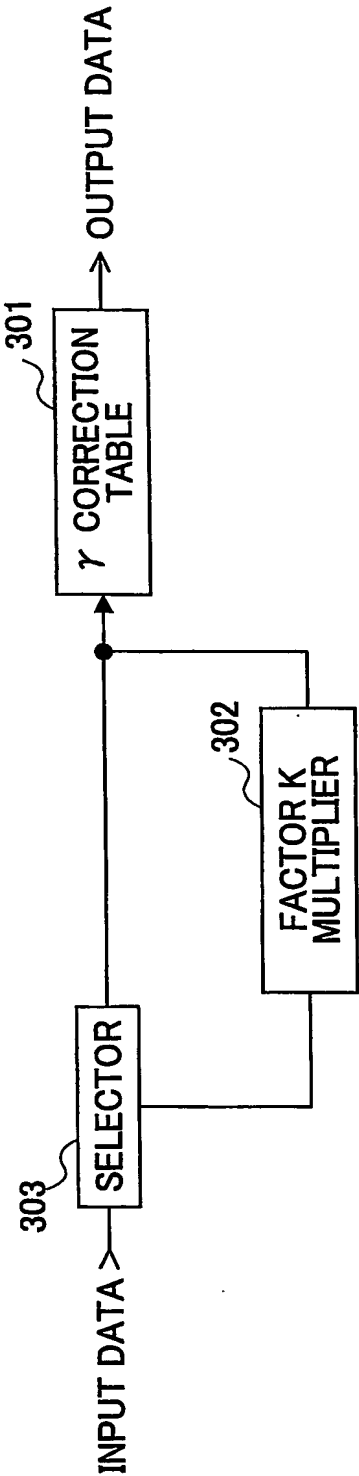
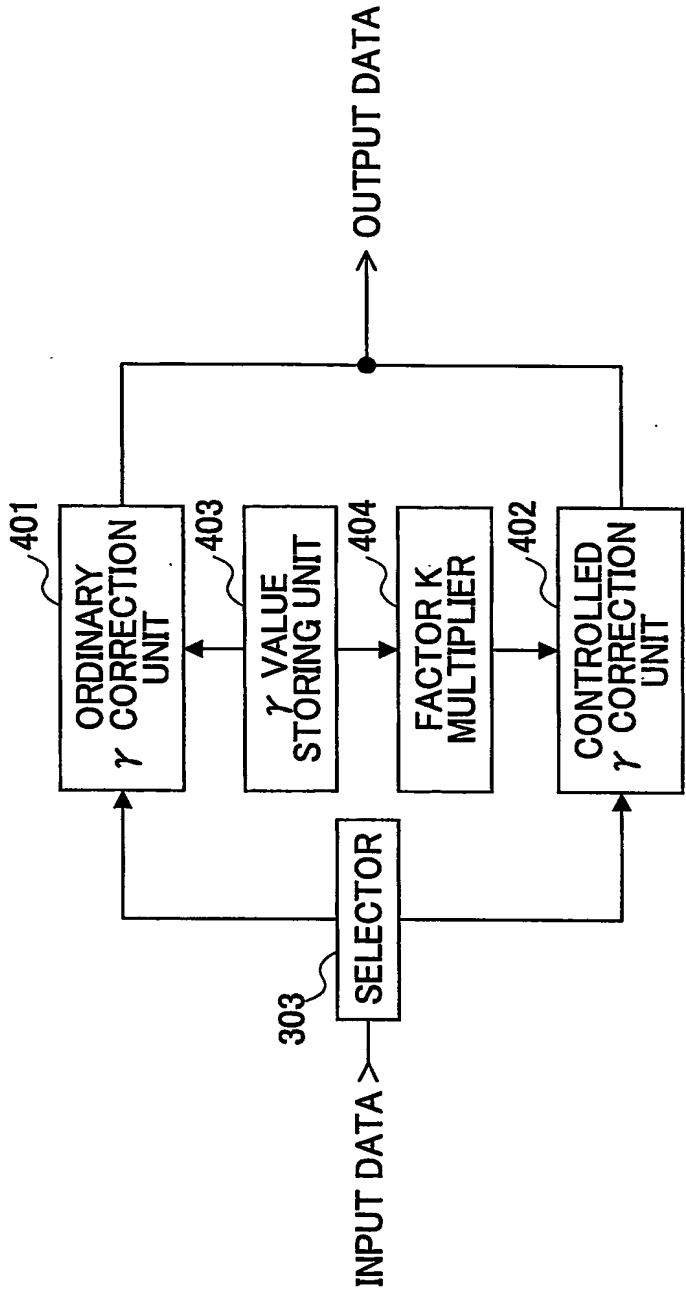


FIG.20





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FIG.21

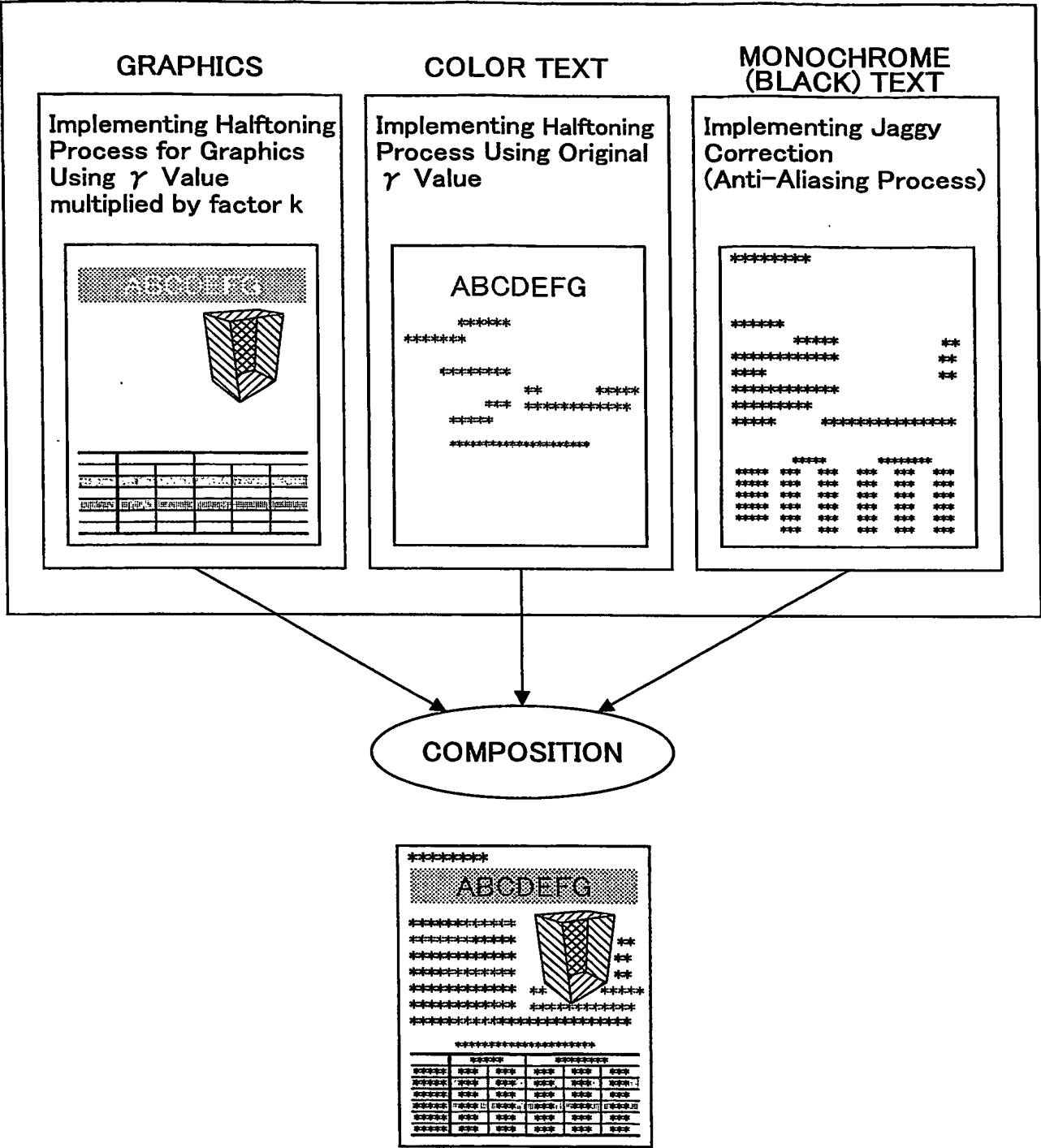


FIG.22

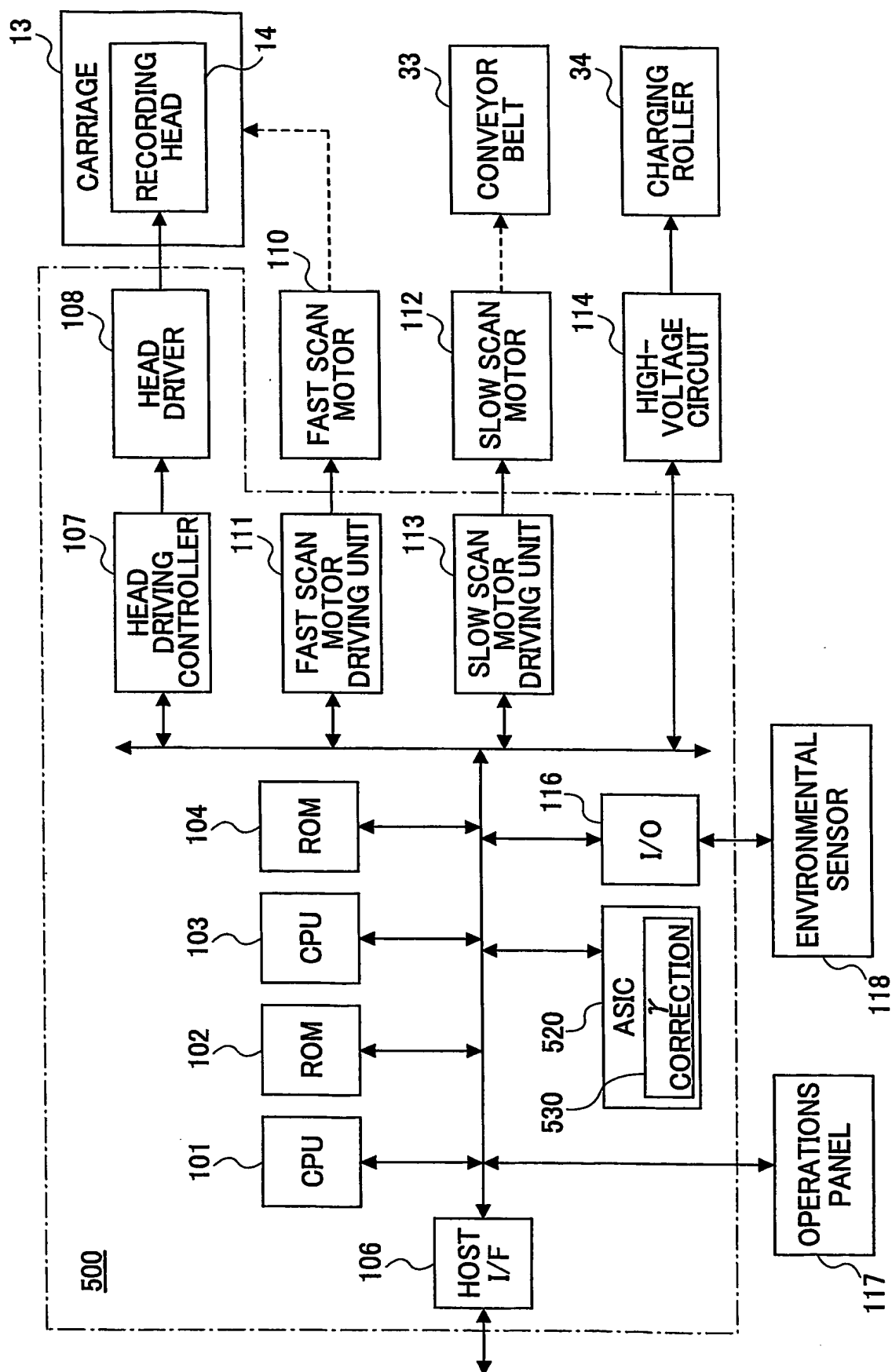


FIG.23

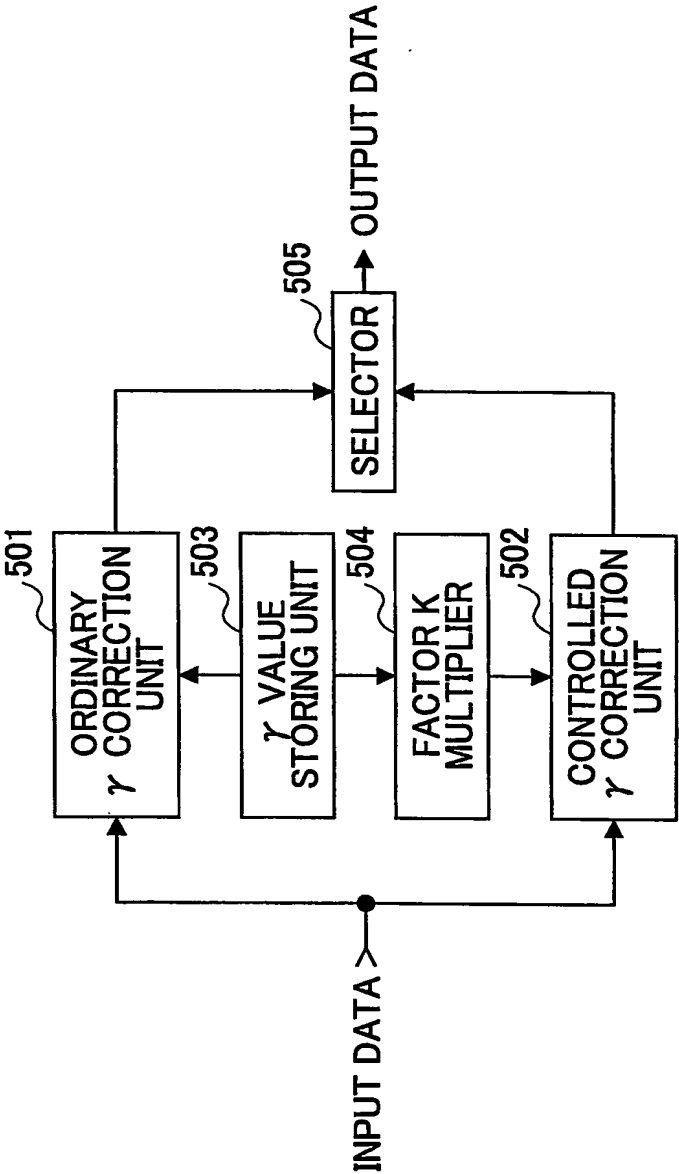
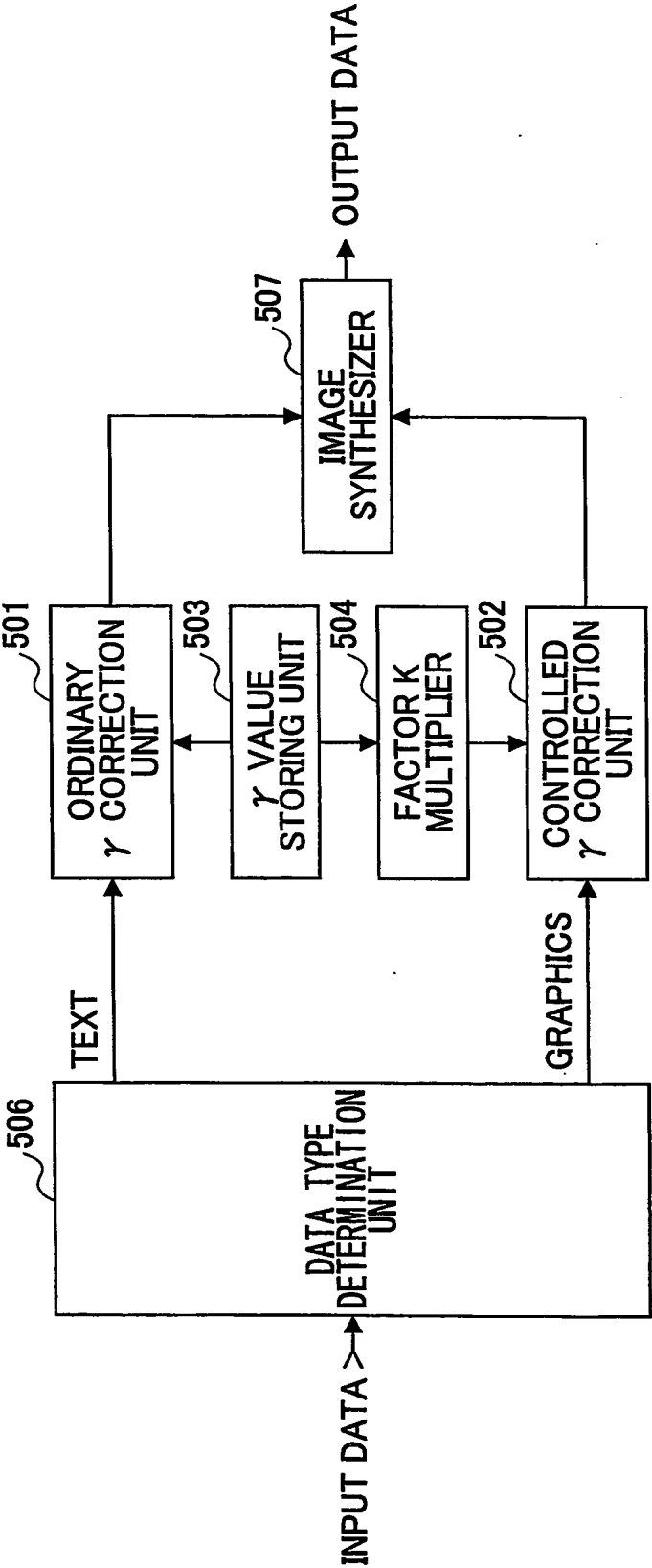


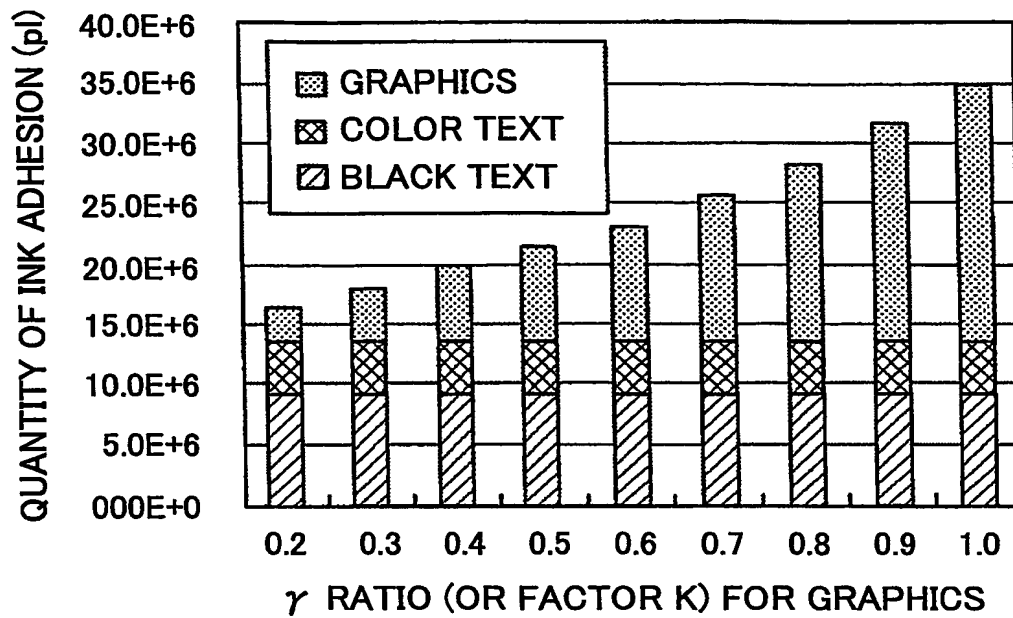
FIG.24



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FIG.25

DATA COMPOSITION IN INK ADHESION (300 dpi)



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FIG.26

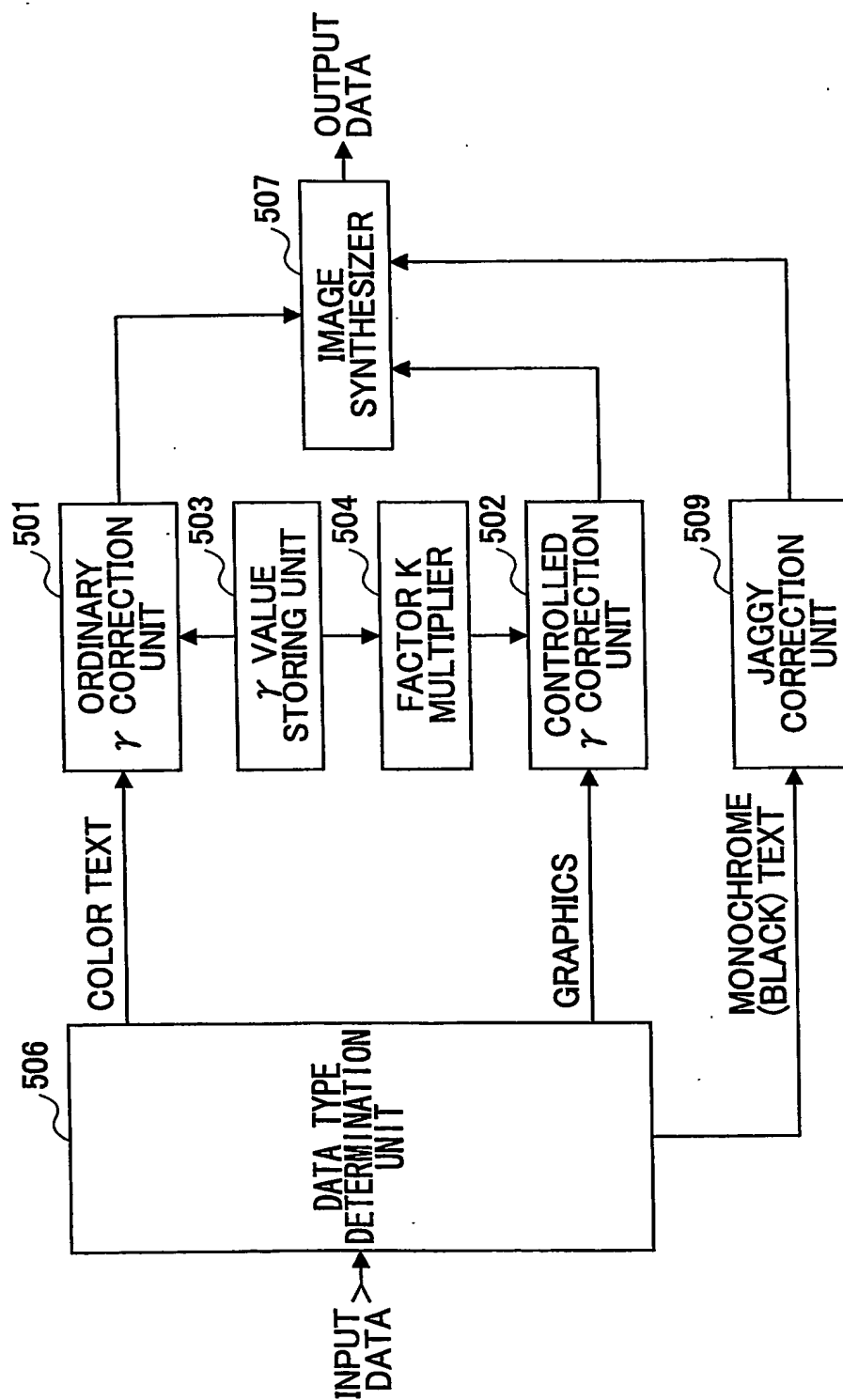


FIG.27

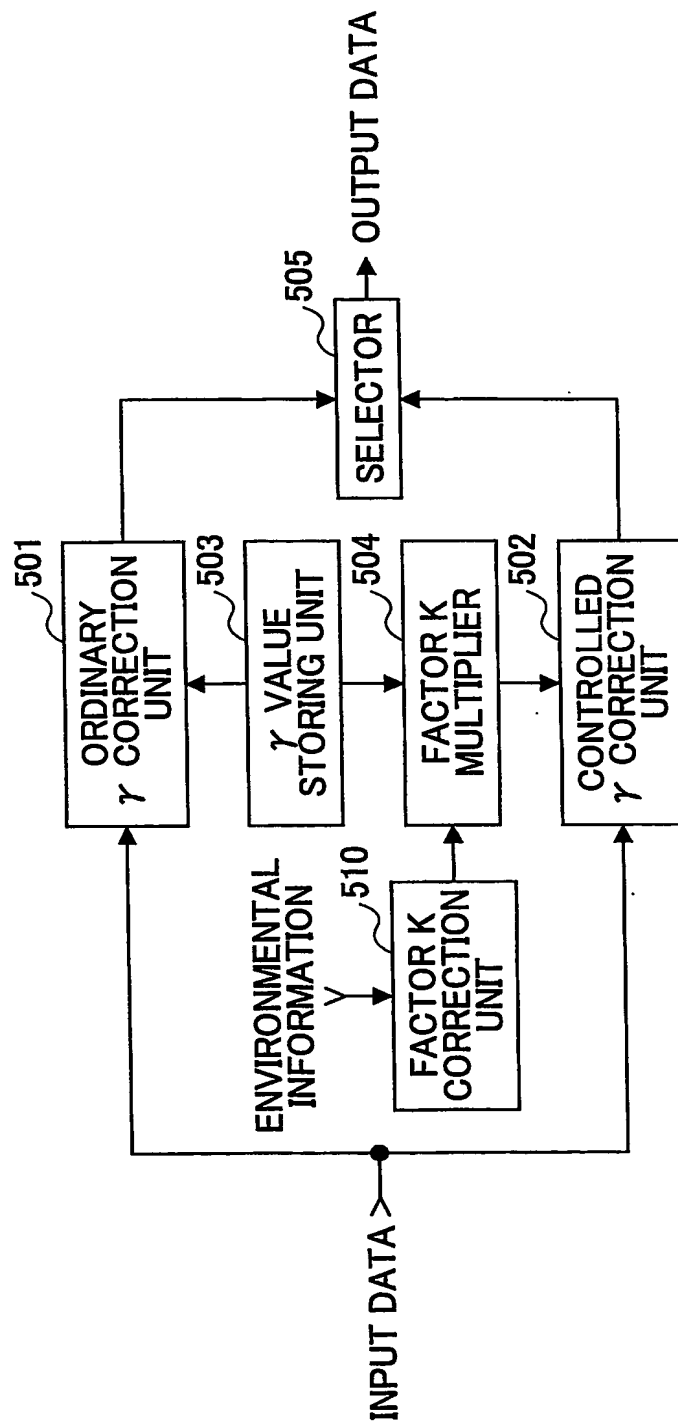


FIG.28

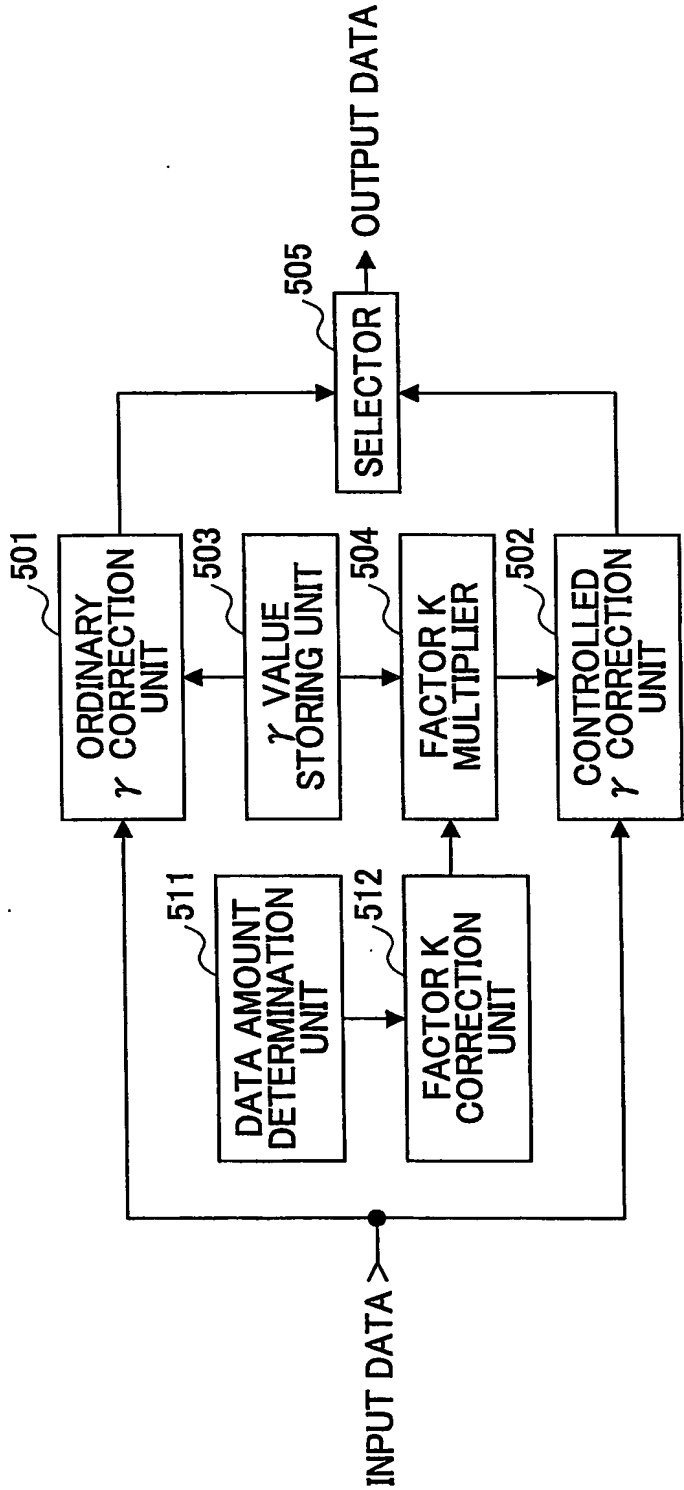




FIG.29

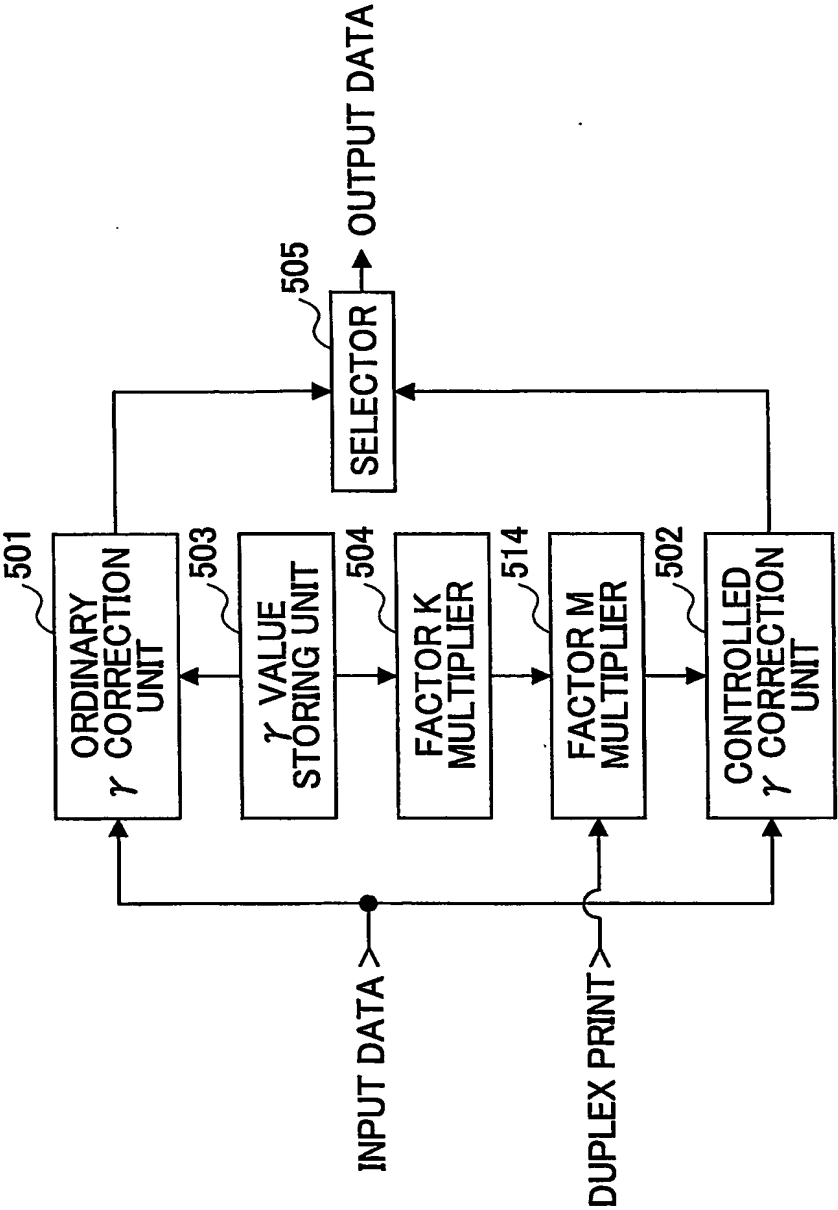


FIG.30

